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Wastewater Treatment

In the Sugar Industry



Client	Plant Type	Capacity		
Golden Sugar	Aerobic waste water treatment			
Refinery Lagos, Nigeria	2 stage moving bed reactor BIOFIT-H	40 m³/h		
	With activated sludge reactor	2,880 kg COD/d		
	Sludge dewatering with belt filter press			
Dakahlia Sugar	Beet earth separation/ Anaerobic - aerobic waste water treatment			
Company Belkas / Egypt	Brukner mud sludge dewatering	272 m3/lp		
	Anaerobic stage (ANAFIT-CS)	373 m³/h 240 t TSS/d 115 m³/h		
	 Aerobic Stage (Activated sludge reactor with nitrification / denitrification) 	30 t COD/d 180 m³/h 864 kg KN/d		
Tambovskaya Tambov / Russia	Anaerobic-aerobic waste water treatment			
	Anaerobic stage (ANAFIT-CS)	150 m³/h 36 t COD/d		
	Aerobic waste water (two stage Nitrification / denitrification)	300 m³/h		
	Post-treatment (Filtration / Aeration)	950 kg KN /d		
Nile Sugar Company Cairo / Egypt	Beet earth separation/ Anaerobic - aerobic waste water treatment			
	Brukner mud sludge dewatering	300 - 350 m³/h		
	Anaerobic stage (ANAFIT-CS)	240 t TSS/d 140 m³/h		
	 Aerobic Stage (Activated sludge reactor with nitrification / denitrification) 	26 t COD/d 300 m³/h 800 kg KN/d		
Konya Seker Fabrikasi	Anaerobic-aerobic waste water treatment in the sugar industry Extension of the existing waste water treatment plant			
Cumra / Turkey	Anaerobic Stage (ANAFIT CS)	150 m³/h 30 t COD/d		
Konya Seker San. Ve Tic. A.S.	Beet earth separation/ Anaerobic –aerobic waste water treatment			
Konya / Türkei	 Dewatering beet earth with 3 Decanter 	155 m³/h		
	Anaerobic stage (ANAFIT-CS)	700 t TSS/d 140 m³/h		
	 Aerobic Stage (Activated sludge reactor with nitrification / denitrification) 	30 t COD/d 550 m³/h 800 kg KN/d		
Povazsky cukor, a.s.	Anaerobic-aerobic waste water treatment (Reconstruction)			
Trencianska Tepla / Slovakia Member of	Anaerobic stage (ANAFIT-CS)	29 t COD/d		
Nordzucker Group	 Aerobic Stage (Activated sludge reactor with nitrification / denitrification) 	550 kg KN/d		
De Smet S.A. / Orafti	Sedimentation of muddy waters / anaerobic waste water treatment			
S.A. San Pedro / Chile	Anaerobic stage (ANAFIT-CS)	156 m³/h 25 t COD/d		

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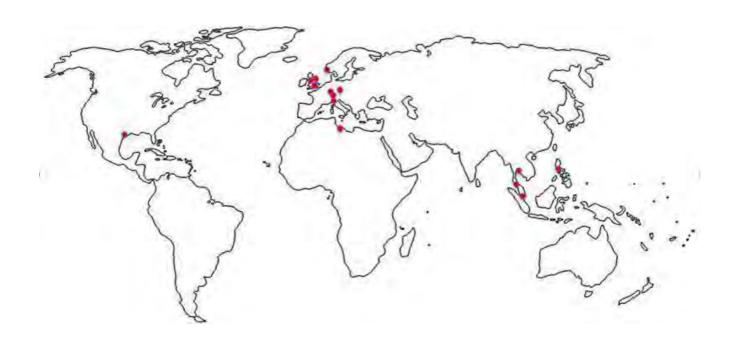
Client	Plant Type	Capacity
Konya Seker Fabrikasi Cumra / Turkey	Anaerobic-aerobic waste water treatment	
	Anaerobic stage (ANAFIT-CS)	150 m³/h 36 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	380 m³/h 1,000 kg KN/d
Südzucker AG Wabern / Germany	Aerobic wastewater treatment:	
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	145 m³/h 420 kg N/d
Zuckerfabrik Jülich AG Jülich / Germany	Aerobic wastewater treatment: Extension of an already existing treatment plant	
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	1,100 kg N/d
Nordzucker AG Uelzen / Germany	Anaerobic wastewater treatment	
	Anaerobic stage (ANAFIT-CS)	40 t COD/d
Südzucker AG Zeitz / Germany	Anaerobic wastewater treatment	
	Anaerobic stage (ANAFIT-CS)	21 t COD/d
Pfeifer u. Langen AG Elsdorf / Germany	Anaerobic-aerobic waste water treatment	
	Anaerobic stage (ANAFIT-CS)	35 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	700 kg N/d
Südzucker AG Groß-Gerau /	Anaerobic-aerobic waste water treatment	
Germany	Anaerobic stage (ANAFIT-CS)	35 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	720 kg N/d
Zuckerfabrik Tulln	Anaerobic-aerobic waste water treatment	
Tulln / Austria	Anaerobic stage (ANAFIT-CS)	29 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	340 kg N/d
Nordzucker AG	Anaerobic-aerobic waste water treatment	
Schladen / Germany	Anaerobic stage (ANAFIT-CS)	28 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	630 kg N/d
Pfeifer u. Langen Lage / Germany	Anaerobic-aerobic waste water treatment	
	Anaerobic stage (ANAFIT-CS)	35 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	860 kg N/d
Zuckerfabrik Jülich	Anaerobic-aerobic waste water treatment	
AG Jülich / Germany	Anaerobic stage (ANAFIT-CS)	28 t COD/d
	 Aerobic stage (Activated sludge reactor with nitrification / denitrification) 	580 kg N/d

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Client	Plant Type	Capacity
Südzucker AG Platting / Germany	Anaerobic wastewater treatment	
	 Anaerobic stage (ANAFIT-CS) 	35 t COD/d
Südzucker AG Offstein / Germany	Anaerobic wastewater treatment	
	 Anaerobic stage (ANAFIT-CS) 	23 t COD/d

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H+E ranks among the world's leading suppliers in the fields of water and wastewater treatment and energy efficiency. Based on its global presence, the H+E GROUP has completed projects in over 50 countries.





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